

Ring force transducer for bold forces





Description

These load cells are specially designed with small external dimensions. As a result of their compactness, these load cells can be used in a wide variety of industrial and laboratory applications. Their compact dimensions make them particularly suitable for service in extremely constricted structures where prestress and compression forces are to be measured.

These load cells are designed to measure compression and prestress forces in ranges from 0...15 kN to 0...500 kN.

They are suitable for numerous applications, where simple installation with a wide contact surface are of evident importance.

The load cells can be installed easily due to their simple force introduction.

The force introduction has to be upright to the force transducers 'axis.

Note

In order to avoid overloading, it is advantageous to connect the load cell electrically during installation and to monitor the measured value.

The force to be measured must be applied concentrically and free of transverse force.

The load cells are to be mounted on a plain surface.

Features

- for compression and prestress
- force measurements
- simple force introduction
- measuring washer
- adapter disk
- compact and small dimensions
- simple installation
- very low installation height
- protection class IP 65
- accuracy 1% or 3% of full scale value

Measuring ranges

• 15 kN ... 500 kN

Applications

- Measuring of pretensioning forces
- Plant engineering
- Screw and pin assembly
- Cutting tools
- Measurement and inspection equipment
- Test setups

Model: F6210

Fechnical data					
Model	F6210				
Nominal load <i>F</i> _{nom} in kN	15, 30, 60, 80, 120, 160, 350, 500				
Diameter of thread	M6, M8, M10, M12, M16, M20, M24, M30				
Accuracy class with compression force	1% of F.S.				
measurement					
Accuracy class with pretonsioning force	3% of F.S.				
measuring					
Limit load	150% F _{nom}				
Ultimate load	> 300% <i>F</i> _{nom}				
Combined error	≤± 0.1% of F.S. with compression force				
	measurement				
	in pretonsioning force measuring 3%				
Max. dynamic load	± 70% <i>F</i> _{nom} acc. to DIN 50100				
Creep, 30 min. at Fnom	≤± 0.1% of F.S.				
Nominal deflection	<0.1 mm				
Nominal temperature range	5 +55°C				
Service temperature range	-20 +70°C				
Storage temperature range	-30 +80°C				
Reference temperature	23°C				
Temperature influence -span	≤± 0.3% of F.S. / 10K				
-zero	≤± 0.3% of F.S. / 10K				
Protection type (acc. to EN 60529/IEC 529)	IP 65				
Analogue output					
- Output signal	0.8 1.2 mV/V				
 Bridge resistance 	350 Ω				
- Option	Cable integrated amplifier 0 (4) 20 mA,				
	0 10 V DC				
 Excitaton voltage 	2 8 V (max. 8 V)				
	16 32 V DC for cable integrated amplifier				
 Electrical connection 	Cable 3 m				
Material of measuring device	Stainless steel				
Weight (kN)					
- 15	0,05 kg				
- 30	0,06 kg				
- 60	0,07 kg				
- 80	0,08 kg				
- 120	0,1 kg				
- 160 - 350	0,12 kg				
- 500	0,5 kg				

of F.S. = full scale value

Dimensions





Snug torque



Signs of settling

Nominal load	Dimensions in [mm]						
[kN]	for screws	øA	øB	øD	øE	Н	S
15	M 6	10.5	6.3	18	11	12	2
30	M 8	15	8.3	22	16	12	2
60	M 10	17	10.3	24	17.8	12	2
80	M 12	22.5	12.3	28	22.5	15	2.5
120	M 16	27.6	16.3	32	28	15	2.5
160	M 20	37.5	20.3	46	38	15	3
350	M 24	47	24.5	54	48	22	3
500	M 30	59	30.8	65	60	27	3

Electr. connection				
Supply. (-)	green			
Supply (+)	brown			
Sign. (+)	yellow			
Sign. (-)	white			
Control	grey			
Screen	Screen			

Subject of technical changes